

It is ESSENTIAL that the STIRRER SHAFT, DRIVE MOTOR and GUIDE are CORRECTLY ALIGNED.

This is particularly important when using a **long shaft** with a **diameter greater than 12mm** since the lateral forces generated by misalignment are very large, misalignment will cause damage to the seals and bearings, resulting in failure of the guide.

Misalignment of the drive parts may also produce contact between the shaft and static parts of the Guide Body resulting in "shedding" and the production of debris in the reaction media.

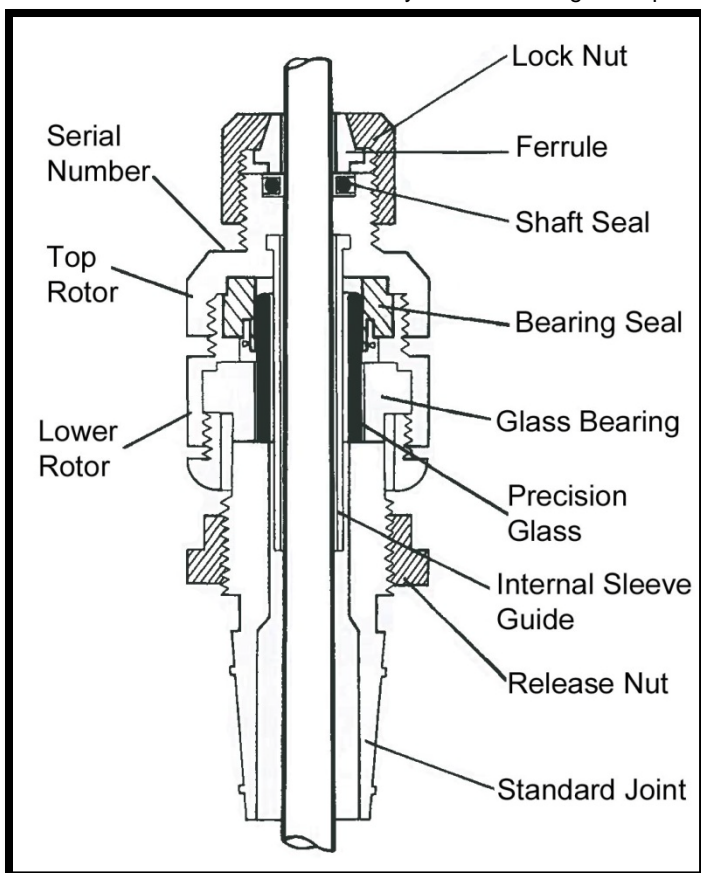
*When used with highly corrosive substances, the bearing seal may degrade and require replacement.

The drawing below shows the construction and components of the Stirrer Guide.

The **Bearing Seal** may be replaced by unscrewing the TOP ROTOR from the LOWER ROTOR to expose the seal. **NOTE:** Ensure the Bearing Seal is replaced with the O-ring side of the seal uppermost.

In Use:

- Recommended MAX SPEED is 500 RPM for continuous use and 800 RPM for intermittent use – BUT – always ensure safe running before continuous operation.
- Always use the CORRECT DIAMETER of shaft
- Grease and oils are not required and should not be used with the taper joint
- Clean if necessary with methanol or IPA. Dismantling is not necessary but always reassemble exactly to the diagram overleaf
- The release nut enables easy removal from glass tapered joints



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