

Bioreactor Component Parts

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Chemglass Life Sciences is pleased to announce the availability of like-for-like, replacement components for the popular 2, 3, 5, 7 and 15 liter sizes of Applikon® and Broadley-James® bioreactors. All stainless steel components are manufactured from 316L stainless with an electropolished surface finish of 20Ra or better. Borosilicate glass vessels include jacketed, unjacketed and red stained versions.

Please contact us directly if you require any parts not shown here.

UNJACKETED GLASS BIOREACTOR VESSEL

Vessels are constructed of heavy wall tubing and are graduated in 200mL subdivisions with numbers every 1000mL.

Part Number	Vessel Cap. (L)	Vessel Min. Working Volume (L)	Vessel I.D. (mm)	Overall Height (mm)	Price
CLS-1379-01	2	0.5	105	246	453.95 ♥
CLS-1380-01	3	0.5	130	260	750.95 ♥
CLS-1382-01	5	1.0	160	260	773.40 ♥
CLS-1383-01	7	2	160	360	795.80 ♥
CLS-1385-01	15	2.5	222	446	1,883.05 ♥

UNJACKETED GLASS BIOREACTOR VESSEL, RED STAINED

Vessels are coated with a red stain that provides for the elimination of outside light sources when used in conjunction with Raman high performance spectroscopy. Stain allows less than 1% of light transmission below 400nm and 5% from 400 to 600nm. Constructed of heavy wall tubing and graduated in 200mL subdivisions with numbers every 1000mL. **Other capacities available - please contact us for details.**

Part Number	Vessel Min. Vessel Working Part Number Cap. (L) Volume (L)		Overall Vessel Height I.D. (mm) (mm)		Price	
CLS-1380-R-03	3	0.5	130	260	call ♥	
CLS-1383-R-07	7	2	160	360	call ♥	

TRIPOD STAND FOR UNJACKETED VESSEL

Stand to hold unjacketed bioreaction vessels. Top, two-piece ring is made of anodized aluminum while the lower ring and legs are electropolished stainless steel. Stands come complete with silicone o-ring and six, knurled nuts to attach the headplate to the stand.

	Vessel	Replacement	
Part Number	Cap. (L)	Silicone O-Ring	Price
CLS-1380-STD3	2-3	CLS-1705-150X4	610.85 ♥
CLS-1382-STD5	5	CLS-1705-177X4	633.25 ♥
CLS-1383-STD7	7	CLS-1705-177X4	650.10 ♥
CLS-1385-STD15	15	CLS-1705-274	1,076.05 ♥



JACKETED GLASS BIOREACTOR VESSEL

Jacketed vessels are constructed of heavy wall tubing and are graduated in 200mL subdivisions with numbers every 1000mL. Connections to circulator are GL-18 glass threads and are supplied complete with caps and plastic hose connections. **15L jacketed vessels available - please contact us.**

Part Number	Vessel Cap. (L)	Vessel Min. Working Volume (L)	Vessel I.D. (mm)	Overall Height (mm)	Price
CLS-1381-01	3	0.5	130	275	1,118.70 ♥
CLS-1382-30	5	1.0	130	275	1,210.55 ♥
CLS-1384-01	7	2	160	375	1,401.05 ♥



CLS-1381-01

TRIPOD STAND FOR JACKETED VESSEL

Stand to hold jacketed bioreaction vessels. Top, two-piece ring is made of anodized aluminum while the lower ring and legs are electropolished stainless steel. Stands come complete with silicone o-ring and six, knurled nuts to attach the headplate to the stand. **Stands for 15L jacketed vessels available - please contact us.**

Part Number	Vessel Cap. (L)	Replacement Silicone O-Ring	Price
CLS-1381-STD3	2-3	CLS-1705-150X4	795.80 ♥
CLS-1386-STD5	5	CLS-1705-177X4	829.45 ♥
CLS-1384-STD7	7	CLS-1705-177X4	863.10 ♥



STABILIZER BARS FOR 15L STANDS, SET OF 3

Six-inch long bar attaches to legs of 15 liter stands and adds an additional measure of safety to the 15 liter bioreactor. Sold as a set of three.

Part Number	Description	Price
CLS-1385-SBD3	Stabilizer Bars, Set of Three, for 15L Stands	225.30 ♥



CLS-1385-SBD3

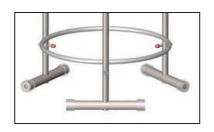
REPLACEMENT SILICONE FEET FOR TRIPOD STANDS

Replacement silicone feet for 3, 5 and 7 liter bioreactor, tripod stands. Sold as a pack of 12.

Part Number	Description	Price
CLS-1380-084	Silicone Feet for 3, 5 and 7 Liter Tripod Stands	12.40 ♥



CLS-1380-084 Pack of 12 silicone feet.



Stabilizer bars shown installed on a 15L bioreactor stand.





CLS-1380-05 CLS-1383-04 CLS-1385-05 CLS-1385-35

AGITATOR ASSEMBLY

Agitator assembly is constructed of 316L stainless steel and screws into the M30 thread in the center of the headplate. Design ensures contamination-free sealing around the shaft. CLS-1385-05 attaches to the headplate with 4 bolts. CLS-1385-35 requires adapter plate, CLS-1385-30, for use in a 15L reactor.

Part Number	Vessel Cap. (L)	Replacement Silicone O-ring	Length of Shaft Through Headplate (mm)	Shaft Dia. (mm)	Price
CLS-1380-05	2-5	CLS-1705-124	222	8	958.30 ♥
CLS-1383-04	7	CLS-1705-124	300	8	1,003.10 ♥
CLS-1385-05	15	CLS-1705-131	392	15	2,124.00 ♥
CLS-1385-35	15	CLS-1705-131	390	8	1,027.45 ♥

REBUILD KITS for AGITATOR ASSEMBLIES

Kits of o-rings, seals and bearings to rebuild agitator assemblies.

Part Number	Fits Agitator	Shaft Size (mm)	Price
CLS-1380-05PM	CLS-1380-05 CLS-1383-04 CLS-1385-35	8	98.65 ♥
CLS-1385-05PM	CLS-1385-05	15	155.50 ♥

HEADPLATE

Headplate is constructed of 316L stainless steel and electropolished to a mirror finish. Supplied complete with a silicone o-ring that mates to the glass vessel. Number and size of ports as listed.

Part Number	Vessel Cap. (L)		eplacement cone O-Ring	Price
CLS-1379-02	2	CL	S-1705-135X4	696.15 ♥
16 Total	M30 Center	1 each G-3/4	5 each M18	
Ports	6 each M10	3 each M6		
CLS-1380-03	3	CL	S-1705-135X4	728.55 ♥
18 Total	M30 Center	1 each G-3/4	5 each M18	
Ports	2 each M12	6 each M10	3 each M6	
CLS-1382-03	5 and 7	C	CLS-1705-260	874.25 ♥
19 Total	M30 Center	1 each G-3/4	5 each M18	
Ports	2 each M12	10 each M10		
CLS-1385-03	15	C	CLS-1705-373	2,634.00 ♥
	69mm Cente	r Port for Agitato	or	
Ports	6 each M27	2 each M12	10 each M10	





ADAPTER PLATE, 15L BIOREACTOR TO M30

For conversion of the 15 liter headplate, CLS-1385-03, from a 69mm opening to an M30 thread, thereby accepting the CLS-1385-35 agitator assembly.

P	a	rt

Number		Description	Price	
	CLS-1385-30	Adapter Plate, M30	340.65 ♥	



CLS-1385-30 Top Side



CLS-1385-30 Bottom Side

MARINE STYLE IMPELLER BLADES

Marine style impeller blades are available in two styles, vortexing and scoping. The 2 through 7 liter sizes fit the 8mm shaft of the agitator assembly. The 15 liter has an option of either the 8mm or the 15mm shaft size. These blades are used primarily for mammalian cell culture work.

ller 1. n) Price
430.95 ♥
430.95 ♥
527.70 ♥
527.70 ♥
579.20 ♥
579.20 ♥
641.45 ♥
657.50 ♥



CLS-1382-06



CLS-1382-05



CLS-1382-07

RUSHTON STYLE IMPELLER BLADES

The 3 through 7 liter sizes fit the 8mm Shaft, while the 15 liter fits the 15mm shaft. These blades are used primarily for bacterial cell culture work.

Part Number	Fits Reactor (L)	Impeller Diameter (mm)	Fits Shaft Size (mm)	Price
CLS-1380-08	2-3	48	8	351.85 ♥
CLS-1382-07	5-7	60	8	373.80 ♥
CLS-1385-20	15	76	15	428.75 ♥
CLS-1385-50	15	76	8	495.80 ♥



CLS-1380-100

HEADPLATE ASSEMBLY STAND

Constructed of blue anodized aluminum, stand permits easy assembly of components into headplates. Will fit from 2 to 15 liter headplates, which are secured with four nylon-tipped thumb screws. Plate is eight inches wide by eight inches deep.



Assembly Stand in Use

Part Number	Description	Price
CLS-1380-100	Headplate Assembly Stand	415.30 ♥

DOUBLE PORT ADAPTER, M18

The double port adapter fits into the headplate and has two connections that are 4mm OD to fit precision tubing size 16. Inside the reactor, the 4mm tubes are 1.25" long.

Part Number	Thread Size	Replacement Silicone O-Ring	Price
CLS-1380-57	M18	CLS-1705-20x2	210.25 ♥

TRIPLE PORT ADAPTER, M18 and M27

The triple inlet adapter fits into a headplate port and incorporates three separate pipes in one assembly for efficient use of space. The adapter has three, 1/8" (3.2mm) tubing ports for connection to flexible tubing and can be used individually for reagent addition. Inside the reactor, the 1/8" tubes are $\frac{3}{4}$ ", 1" and 1 1/8" long.

		Replacement	
Part Number	Thread Size	Silicone O-Ring	Price
CLS-1380-09	M18	CLS-1705-20X2	235.40 ♥
CLS-1385-08	M27	CLS-1705-121	409.15 ♥

LEVEL SENSOR ADAPTER

Used to install a 1/4" OD (6.35mm) level sensor into an M10 headplate port.

	Thread	
Part Number	Size	Price
CLS-1380-92	M10	135.95 ♥





CLS-1380-92



AERATION TUBE WITH POROUS SPARGER, M10

The 15µm, sintered metal tip produces tiny air bubbles for optimum gas distribution. The "A" dimension listed allows for placement in different ports of the headplate. **NOTE:** Replacement o-ring listed is for M10 connection.

	Fits		Dim.		
Part Number	Reactor (L)	Immersion	"A" (mm)	Replacement Silicone O-Ring	Price
CLS-1379-04	2	236	48	CLS-1705-85X25	431.45 ♥
CLS-1380-12	3	238	50	CLS-1705-85X25	470.80 ♥
CLS-1382-08	5	238	73	CLS-1705-85X25	510.00 ♥
CLS-1383-06	7	330	73	CLS-1705-85X25	549.20 ♥
CLS-1385-11	15	420	93	CLS-1705-85X25	605.20 ♥

Replacement Sparger Tips

	Replacement	
Porosity (µm)	Silicone O-Ring	Price
10	CLS-1705-007	156.90 ♥
15	CLS-1705-007	156.90 ♥
50	CLS-1705-007	156.90 ♥
100	CLS-1705-007	156.90 ♥
	10 15 50	Porosity (μm) Silicone O-Ring 10 CLS-1705-007 15 CLS-1705-007 50 CLS-1705-007



M10 threaded thermowell having an I.D. of 0.310" that will accept 1/4" thermocouple probes. To enhance temperature measurement, the thermowell should be partially filled with a heat conducting silicone or mineral oil.

Part Number	Fits Reactor (L)	Immersion Length (mm)	Replacement Silicone O-Ring	Price
CLS-1380-11	2-5	200	CLS-1705-85X25	134.50 ♥
CLS-1383-05	7	300	CLS-1705-85X25	156.90 ♥
CLS-1385-10	15	370	CLS-1705-85X25	224.15 ♥

AIR INLET / OUTLET ADAPTER

Adapter can be used as a gas outlet pipe in lieu of a condenser in applications where the aeration rate or temperature is low or for short tern batch application. More often, this pipe is used to provide overlay aeration.

Part Number	Thread Size	Hose Conn. O.D. (mm)	Fits Tubing Size	Replacement Silicone O-Ring	Price
CLS-1380-55	M6	4.00	16	CLS-1705-010	110.65 ♥
CLS-1380-20	M10	6.35	17	CLS-1705-85X25	123.30 ♥
CLS-1380-18	M18	12.00	73	CLS-1705-20X2	134.00 ♥
CLS-1385-27	M27	12.00	73	CLS-1705-121	181.15 ♥



M6 Size







CLS-1380-20





CLS-1383-08

SAMPLING TUBE, ADJUSTABLE, M10

This sampling tube is adjustable to permit the culture fluid to be sampled at any desired level. Tubing is $\frac{1}{4}$ OD.

Part Number	Fits Reactor (L)	Maximum Immersion Length (mm)	Replacement Silicone O-Ring	Price
CLS-1380-21	2-5	232	CLS-1705-85X25	156.90 ♥
CLS-1383-08	7	325	CLS-1705-85X25	164.75 ♥
CLS-1385-13	15	390	CLS-1705-85X25	278.10 ♥

BLIND STOPPERS

Stoppers can be used to close off any of the unused openings in the headplate. The M6, M10 and M12 sizes are fitted into the headplate from the inside, leaving a flat surface, while the M18, M27 and G-3/4 are threaded into the ports from the outside.

		Replacement	
Part Number	Size	Silicone O-Ring	Price
CLS-1380-22	M6	CLS-1705-010	45.95 ♥
CLS-1380-23	M10	CLS-1705-85X25	50.50 ♥
CLS-1380-24	M12	CLS-1705-111	54.95 ♥
CLS-1380-25	M18	CLS-1705-20X2	82.95 ♥
CLS-1385-14	M27	CLS-1705-121	102.60 ♥
CLS-1380-26	G-3/4	CLS-1705-023	109.90 ♥
CLS-1380-80	M30	CLS-1705-026	115.05 ♥





CLS-1380-22 CLS-1380-23 CLS-1380-24





SAMPLING TUBE, FIXED, M10

Fixed height sampling tubes for bioreactors. Tubing is 1/4" OD.

Part Number	Fits Reactor (L)	Maximum Immersion Length (mm)	Replacement Silicone O-Ring	Price
CLS-1380-33	2-5	212	CLS-1705-85X25	122.25 ♥
CLS-1383-14	7	315	CLS-1705-85X25	128.90 ♥
CLS-1385-26	15	400	CLS-1705-85X25	222.00 ♥

SAMPLING TUBE, REDUCED DIAMETER FIXED, M6

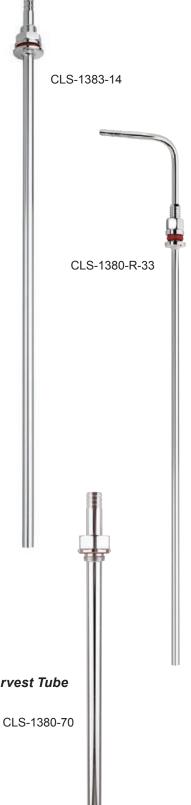
Sampling tube with a reduced diameter which requires a smaller amount of sample to be drawn from the reactor. Tubing is 1/8" OD.

Part Number	Fits Reactor (L)	Maximum Immersion Length (mm)	Replacement Silicone O-Ring	Price
CLS-1380-R-33	2-5	210	CLS-1705-010	117.70 ♥

SAMPLING PIPE / HARVEST TUBE, LARGE DIAMETER, M18

Pipe will fit a 2 to 5 liter reactor and has a lower diameter of 1/2" and a length of 212mm into the reactor. The serrated hose connection is also 1/2" (12.7mm) OD. Can also be used as a quick way to harvest material due to its size.

	Thread		
Part Numbe	er Size	Replacement Silicone O-Ring	Price
CLS-1380-7	0 M18	CLS-1705-20x2	151.65 ♥









HEAT EXCHANGERS

Heat exchangers are available in a choice of two different styles. The cold finger style is for use with 2 - 5 liter reactors and fits into the headplate via an M18 threaded port. The second style is a loop type exchanger and is available for 5 - 15 liter reactors. It fits into two, M10 ports of the headplate.

Part Number	Fits Reactor (L)	Exchanger Style	Replacement Silicone O-Ring	Price
ran Number	Reactor (L)	Siyle	Silicone O-king	riice
CLS-1380-28	2-5	Cold Finger	CLS-1705-20X2	392.30 ♥
CLS-1382-11	5	Loop	CLS-1705-85X25	984.00 ♥
CLS-1383-12	7	Loop	CLS-1705-85X25	1,008.75 ♥
CLS-1385-16	15	Loop	CLS-1705-85X25	1,539.15 ♥

ADDITION PIPE

This adapter can be used to add fluids or gases to the bioreactor.

	Fits		Replacement	
Part Number	Reactor (L)	Thread Size	Silicone O-Ring	Price
CLS-1380-31	2-7	M10	CLS-1705-85X25	117.70 ♥
CLS-1380-40	3-15	M12	CLS-1705-111	193.35 ♥
CLS-1380-51	2-7	M18	CLS-1705-20X2	203.30 ♥



Custom component? We can do it . . . Call 1.800.843.1794 today.



Whether it's a slight modification to a standard part or a completely new component, our skilled engineering and production teams are glad to partner with you to meet your product expectations.

We've been providing quality CNC machining services as well as bending, welding and electropolishing to science professionals for decades.

Chemglass Life Sciences' experienced technical service representatives are ready to discuss your requirements. Get in touch today.



BAFFLE ASSEMBLY

Baffles are used to increase the mixing efficiency inside the bioreactor and are mounted near the reactor wall for optimum mixing performance.

	Fits		Replacement	
Part Number	Reactor (L)	Thread Size	Silicone O-Ring	Price
CLS-1381-04	2-3	M6	CLS-1705-010	170.35 ♥
CLS-1382-10	5	M10	CLS-1705-85X25	192.80 ♥
CLS-1383-11	7	M10	CLS-1705-85X25	207.35 ♥
CLS-1385-17	15	M10	CLS-1705-85X25	313.80 ♥

AIR AERATION TUBE, M10

This tube is to be used when high gas flow rates are required. The sparger pipe extends to the bottom of the vessel and terminates just below the impellers on the stirrer shaft. This allows bubbles coming out of the sparger to rise up into the impellers where they are broken up for improved oxygen transfer.

Part Number	Fits Reactor (L)	Length of Tube Below the Headplate (mm)	Replacement Silicone O-Ring	Price
CLS-1379-06	2	236	CLS-1705-85X25	212.95 ♥
CLS-1381-05	3-5	236	CLS-1705-85X25	229.80 ♥
CLS-1384-06	7	330	CLS-1705-85X25	308.20 ♥
CLS-1385-18	15	420	CLS-1705-85X25	594.05 ♥

HARVEST TUBE, M10 and M27

Mounts into the outer M10 thread on standard headplates. Tapered tip extends to within 2mm of the vessel bottom to allow complete harvesting of cells. The 15 liter size has an M27 thread with 1/2" tubing for quicker harvest.

	Vessel	Replacement	
Part Number	Capacity (L)	Silicone O-Ring	Price
CLS-1380-32	3	CLS-1705-85X25	123.30 ♥
CLS-1382-12	5	CLS-1705-85X25	134.50 ♥
CLS-1383-13	7	CLS-1705-85X25	173.75 ♥
CLS-1385-23	15	CLS-1705-121	313.80 ♥



CLS-1380-32





CLS-1381-08

PROBE HOLDER, 12MM, FIXED HEIGHT

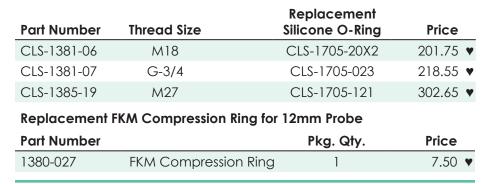
Probe holder for 12mm probes. These are non-height adjustable.

Replacement Silicone O-Ring

Part Number	Thread Size	Interior	Exterior	Price
CLS-1381-08	M18	CLS-1705-111	CLS-1705-20X2	143.50 ♥
CLS-1381-09	G-3/4	CLS-1705-111	CLS-1705-023	147.95 ♥
CLS-1385-21	M27	CLS-1705-111	CLS-1705-121	268.95 ♥

PROBE HOLDER, 12MM, ADJUSTABLE HEIGHT

Probe holder for 12mm probes. Height adjustable with compression fitting.



PROBE HOLDER, 19MM, ADJUSTABLE HEIGHT

Probe holder for 19mm probes. Height adjustable with compression fitting.

		kepiacement				
Part Number	Thread Size	Silicone O-Ring	Price			
CLS-1381-10	G-3/4	CLS-1705-023	246.55 ♥			
CLS-1385-22	M27	CLS-1705-121	302.65 ♥			
Replacement FKM Compression Ring for 19mm Probe						
Part Number		Pkg. Qty.	Price			
1381-009	FKM Compress	sion Rina 1	7 70 ♥			

CLS-1385-22	M2/	JLS-1/05-121	302.65				
Replacement FKM Compression Ring for 19mm Probe							
Part Number		Pkg. Qty.	Price				
1381-009	FKM Compression F	Ring 1	7.70 •				

SEPTUM HOLDER, M18 and M27

The septum holder is supplied with a silicone rubber septum and can be used as a universal addition port for fluid or gas. Replacement septa are available.

		керіасе	ment			
Part Number	Thread Size	Silicone ()-Ring	Price		
CLS-1380-10	M18	CLS-1705	-20X2	199.55	Y	
CLS-1385-09	M27	CLS-170	5-121	302.65	Y	
Replacement Septa						
Part Number			Pkg. Qty.	Price		
CLS-1380-014	Silicone Rubbe	r Septum	10	10.65	*	



CLS-1381-06



CLS-1381-10



CLS-1380-10



HAMILTON DO PROBES TO FIT BIO REACTORS

The OxyFerm FDA is an electrochemical oxygen sensor suited for applications with high demands for hygiene, e.g. in pharmaceutical industry, in biotechnology and in foods and beverages production. When using Oxylyte USD electrolyte, even upside-down insertion is possible. The sensor is equipped with a FDA approved membrane for usage in hygienic processes. **Specifications**

Silver Platinum Combination
670mV ± 50mV
40 to 80nA in Air at 25°C
0-130°C, Sterilization to 130°C
<1% per Week
<2 Hours
0-4 Bar
Stainless Steel 1.4435, EPDM and Silicone with FDA Approval
PG 13.5 Thread
Standard 4 Pole T 82/D4

DO Probe Standard 4 Pole T82/D4 Connector

	Fit	Probe	Probe	
Part Number	Reactor (L)	O.D. (mm)	Length (mm)	Price
CLS-1435-D72	1-5 Liter	12	235	1,378.20 *
CLS-1435-D73	7 Liter	12	320	1,406.35 *
CLS-1435-D74	15 Liter	12	420	1,417.90 *

DO Probe with VP Connector

	Fit	Probe	Probe	
Part Number	Reactor (L)	O.D. (mm)	Length (mm)	Price
CLS-1435-D82	1-5 Liter	12	235	1,353.40 *
CLS-1435-D83	7 Liter	12	325	1,371.65 *
CLS-1435-D84	15 Liter	12	425	1,377.80 *

Accessories

Part Number	Description	Price
CLS-1435-D88	OxyFerm Membrane Kit	276.70 *
CLS-1435-D90	Cathode Assembly for OxyFerm DO Sensors	612.15 *
CLS-1435-D91	Electrolyte for OxyFerm FDA Sensors, 50mL	25.15 *
CLS-1435-D92	Protective Cap for T82 DO Sensor Autoclaving	63.30 *



DO Probe Standard 4 Pole T82/D4 Connector









CLS-1435-P



HAMILTON pH PROBES

The EasyFerm Plus K8 sensors are designed to withstand demanding applications in pharmaceutical and chemical industries. The EVEREF-F reference cartridge ensures that the phermlyte reference electrolyte remains free of silver and precipitation. The EasyFerm Plus K8 is supplied with a presterilized electrolyte which prevents the diffusion of sample into the sensors. It withstands steam sterilization, autoclaving, CIP, organic solvents and strong acids. Fully autoclavable or in-situ sterilizable.

Specifications

pH Range	0-14
Electrolyte	Pressurized phermlyte
Pressure Range	0-6 Bar
Electrical Connector	Type K8 - Standard pH Connector Head or VP
Reference System	HAMILTON EVEREF-F, Silver ion barrier included
Temperature Range	Steam Sterilizable/Autoclavable to 266°F (0 to 135°C)
In-situ Sterilization	Up to 100 Cycles under Standard Conditions

pH Probe Standard K8 Connector

	Fit	Probe O.D.	Probe	
Part Number	Reactor (L)	(mm)	Length (mm)	Price
CLS-1435-P72	1-5	12	225	363.50 *
CLS-1435-P73	7	12	325	381.40 *
CLS-1435-P74	15	12	425	434.85 *

pH Probe with VP Connector

	Fit	Probe O.D.	Probe	
Part Number	Reactor (L)	(mm)	Length (mm)	Price
CLS-1435-P77	1-5	12	225	370.35 *
CLS-1435-P78	7	12	325	425.85 *
CLS-1435-P79	15	12	425	469.60 *

PH AND DO PROBE RACKS

Freestanding rack can hold 36 probes (pH or DO) up to 235mm long. Rack is constructed of polypropylene with stainless steel uprights.

Racks are available for longer probes - please contact us for assistance: tech@cglifesciences.com.

Part Number	Description	Price
CLS-1455-R1	pH and DO Probe Rack	120.95 ♥



HAMILTON VISIFERM OPTICAL DO PROBES

The VisiFerm DO is the first optical oxygen sensor with integrated optoelectronics, having the full functionality of a measuring device with selfdiagnostics. It is steam sterilizable, autoclavable and CIP compatible. The VisiFerm requires less maintenance than a classical oxygen sensor as it does not have a mechanically sensitive membrane or a corrosive electrolyte.

Advantages of Optical Measurement

- More accurate measurement because optical sensors do not consume oxygen
- Without electrolyte the sensor reading is not affected by mounting orientation
- Quicker response time results in less wasted product
- · Improved mechanical and measurement stability with a glass window
- · Signal is not influenced by electrostatics and mechanical stress
- No impact on measurement or sensor life due to H2S fouling

Specifications

Measuring Principle	Oxygen dependent luminescence Quenching
Measuring Range	4ppm to 25ppm
Response Time	< 30 seconds at 25°C
Autoclavable	Yes
Steam Sterilizable	Yes (Max 140°C)
Pressure Range	-1 to 12 Bar
Probe Diameter	12mm
Connection to Process	PG 13.5 Thread
Electrical Connection	VP8
Wetted Materials	SS 1.4435, Silicone EPDM

Part Number	Fit Reactor (L)	Probe Length (mm)	Price
CLS-1434-60	1-5	225	2,040.00 *
CLS-1434-62	7	325	2,074.00 *
CLS-1434-64	15	425	2,189.00 *

PROBE HOLDERS, SOAKER BOTTLES, PH ELECTRODE PROBES OR DO PROBES

The cap and o-ring compresses and securely seals against the electrode body, sealing the solution from the atmosphere to minimize evaporation, prevent spillage and increase solution life. Probe holder bottles should be filled with water for DO probe storage or KCI solution for pH electrode storage. Available in a pack of 4.

Part Number	Description	Pkg. Qty.	Price
CLS-1435-BTL	Probe Holder / Soaker Bottle	4	25.65 *





Blue light: A decisive part of the VISIFERM™ measurement principle.

CLS-1434



CLS-1435-BTL





HEATING BLANKETS, 110V with VELCRO®

Manufactured to fit snugly around Applikon®-style, unjacketed vessels to supply uniform heat. Made of silicone rubber, all sizes are 110VAC with the wattage as listed. Velcro allows easy installation, even with the vessel in a support stand. Plugs are IEC standard 2-prong.

	Fits Reactor		Dimensions	
Part Number	(L)	Wattage	W x L (in.)	Price
CLS-1379-08V	2	110	5 x 16	340.00 ♥
CLS-1380-19V	3	110	3.5 x 19	355.65 ♥
CLS-1383-07V	5-7	178	3 x 23	402.05 ♥
CLS-1385-12V	15	383	4 x 32	606.20 ♥



ADAPTER, PLUG, 3-PRONG, MOLDED

- NEMA 5-15R to IEC 60320-C14 Plug Adapter
- Rated up to 10A 125V
- · Fully molded rugged construction
- For use with Finesse® controllers

CAUTION: This plug adapter does NOT transform voltage. Verify your device or power supply is within the output range before use or damage will occur. Finesse® is a registered trademark of Finesse Solutions, Inc.

Part Number	Description	Price
CG-3211-11	Plug Adapter, 3-Prong NEMA 5-15R to IEC 60320-C14	14.50 ♥



Other size hose barbs available, please contact us for details.

TRANSFER MEDIA BOTTLES, CLEAR, WITH HOSE BARB AND GL-45 VENTED CAP

For easy gravity transfer of solutions. Schott bottle with drip-free pouring ring and liner-less, one piece, autoclavable, reusable, vented cap. Hose barb outlet at the bottom allows for easy gravity transfer of solutions. The hose barb accepts the ID tubing listed.

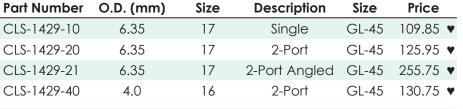
Part Number	Vessel Cap. (mL)	Tubing Size for Hose Barb	Price
CLS-1423-100	100	1/4''	39.85
CLS-1423-250	250	1/4"	48.75 ■
CLS-1423-500	500	1/4"	54.35
CLS-1423-1L	1000	1/4"	94.55
CLS-1423-2L	2000	1/4''	168.55 ■
CLS-1423-5L	5000	1/4"	317.95
CLS-1423-10L	10,000	1/2"	506.60 ■



VENT PORT ASSEMBLIES FOR TRANSFER BOTTLES

Vent port assemblies constructed of 316 stainless steel and electropolished to a 20Ra or better finish. Configurations consist of a single vent tube, vent and short fill tubes, or angled vent and fill tubes. Supplied with a GL-45 open top cap and silicone gasket. Precision pump tubing size to fit adapters is listed.

	Hose Conn.	Fits Tub.		Thread	
Part Number	O.D. (mm)	Size	Description	Size	Price
CLS-1429-10	6.35	17	Single	GL-45	109.85 ♥
CLS-1429-20	6.35	17	2-Port	GL-45	125.95 ♥
CLS-1429-21	6.35	17	2-Port Angled	GL-45	255.75 ♥
CLS-1429-40	4.0	16	2-Port	GL-45	130.75 ♥



ADDITION AND SAMPLING VESSELS

Addition and sampling vessel with hose barbed 2-port drip tube assemblies designed for addition or sampling of media, acid or base. Ideal for use with bioreactors for addition or sampling. Drip tube assemblies are constructed of 316L electropolished stainless steel and include blue polypropylene GL32 open top caps with white silicone gaskets. Drip tubes have a finish of 20Ra or better. The vessel measures 32mm Diameter x 94mm OAL.

Part Number	Description	Price
CLS-1437-B01	Flat Bottom Vessel Cmplt., 2-Port Drip Tube Assembly	153.75♥
CLS-1437-B02	Flat Bottom Vessel Only	22.15♥
CLS-1429-02	2-Port Drip Tube Assembly, Open Top Cap, Gasket	138.20♥
CLS-1428-14	White Silicone Gasket Only	3.05♥
CLS-1481-20	Cap, GL-32, Blue, Open Top, PP, Pkg. 6	31.35♥
	,	

CONDENSERS, GLASS AND STAINLESS STEEL

Condensers aid in removing moisture from exhaust gases which can clog filters. They also help minimize loss of material from the bioreactor due to evaporation during fermentation.

Glass condensers are available in bulb and coil styles and are more economical than stainless steel.

Stainless steel condensers consist of 4 components:

- 1. Jacketed condenser body with two 1/4-inch hose connections
- 2. Internal stainless steel baffle
- 3. 90° gas outlet tube with 1/4-inch hose connection
- 4. Threaded compression nut

Condensers are connected to bioreactors by use of 12mm, adjustable height, probe adapters, CLS-1381-06 or CLS-1381-07 which are sold separately.

			Reactor	Length	
Part Number	Type	Style	(L)	(mm)	Price
CLS-1380-GC1	Glass	Bulb-Style	2 - 5	150	179.40 ♥
CLS-1380-GC2	Glass	Bulb-Style	7	250	218.55 ♥
CLS-1385-GC3	Glass	Coil-Style	15	250	325.10 ♥
CLS-1380-27	Stainless	_	2 - 5	165	1,082.40 ♥
CLS-1383-09	Stainless	_	7	230	1,296.70 ♥





Stainless Steel Condenser with Internal Baffle





STIRRERS, COMPLETE, BIOREACTORS

Stand alone stirrer fits Applikon®-style vessels from 1 to 7 liters. The motor has incredible power for its size, 91 in-oz. The control box is extremely small, measuring only 3.5" wide x 4.5" high x 2.5" deep, and includes a clamp that allows it to be attached to reactor support legs up to 14mm in diameter. Unit also has a RS-232 port for PC control and data logging.

Specifications

Fits Applikon-Style Vessels	1-7 Liters
Speed Range	10-800 RPM
Power	91 (in-oz.)
Voltage Requirements	110 to 240 VAC, 50-60 Hz
Wattage	240 Watts Max, Peak 2 Amps
Operating Temperature Range	5 to 40°C

Note: Only highlighted portion of inset image is included.

Part Number	Description	Price
CLS-1399-100	Stirrer Motor, Controller and Cable	2,017.50 ♥



REPLACEMENT SILICONE O-RINGS

Orange silicone o-ring replacements for bioreactors conform to FDA 21CRF Part 177.2600.

Part Number	I.D. x Cross Section (mm)	Pkg. Qty.	Price
CLS-1705-007	3.68 x 1.78	20	17.75 ♥
CLS-1705-008	4.47 x 1.78	20	18.55 ♥
CLS-1705-010	6.07 x 1.78	20	21.65 ♥
CLS-1705-85X25	8.50 x 2.50	20	29.90 ♥
CLS-1705-111	10.70 x 2.6	20	31.95 ♥
CLS-1705-18X3	18.0 x 3.0	20	35.05 ♥
CLS-1705-20X2	20.0 x 2.00	20	28.35 ♥
CLS-1705-023	26.7 x 1.78	10	17.55 ♥
CLS-1705-121	26.6 x 2.62	10	18.55 ♥
CLS-1705-124	31.4 x 3.30	10	19.60 ♥
CLS-1705-131	42.5 x 2.62	10	22.70 ♥
CLS-1705-135X4	135 x 4.00	1	54.65 ♥
CLS-1705-150X4	150 x 4.00	1	56.70 ♥
CLS-1705-260	166 x 3.00	1	57.75 ♥
CLS-1705-177X4	177 x 4.00	1	63.90 ♥
CLS-1705-373	228 x 5.33	1	66.00 ♥
CLS-1705-274	253 x 3.53	1	67.00 ♥



SINGLE-USE BIOREACTOR ACCESSORY KITS



Pre-assembled Kits can be customized to any validated components currently specified on your bioreactor design.

Contact us for custom accessory kits and large volume discounts.

This pre fabricated, single-use bioreactor kit consists of the 8 components listed. They are packed in an ISO Class 7 clean room, double bagged and ready for use. Kits are fabricated with full traceability and accompanying validation documentation, which meets USP Class VI requirements.

Part Number	Description	Price
CLS-1390-01	Complete Bioreactor Accessory Kit	232.15 ♥
Kit Includes 1 Each	of the Following	

Part Number	Description	Pkg. Qty.	Price
CLS-1390-10	Media Inlet Line Assembly	1	16.00 ♥
CLS-1390-11	Sparger Line Assembly	1	16.00 ♥
CLS-1390-12	Condenser Vent Line Assembly	1	47.85 ♥
CLS-1390-13	Sample Line Assembly	1	19.25 ♥
CLS-1390-14	Overlay Gas Assembly	1	16.00 ♥
CLS-1390-15	Tri Port Assembly	3	127.45 ♥

CABLE TIE GUN, PLASTIC, ADJUSTABLE TENSION, ZIP-TIE

Plastic cable tie gun works with cable ties up to 0.19" wide and produces 18-50lbs of tensile strength. Gun tightens and cuts. Not compatible with stainless steel ties.

Part Number	Description	Price
CLS-1399-G100	Cable Tie Gun, Plastic, Adjustable Tension	28.00 ♥

CABLE TIES, 4-INCH LENGTH, NYLON 6.6, AUTOCLAVABLE

Tie wraps are injection-molded of 6.6 nylon and won't corrode or stretch. Durable locking mechanism holds securely. Each natural-color, 4-inch tie is 1/8" wide and has an 18lb strength. Maximum bundle / wrap diameter is 1-inch. Long term temperature range is -40 to 85°C. Short term temperature range is 180°C. Autoclavable.

Part Number	Description	Pkg. Qty.	Price	
CLS-1399-T100	Cable Tie, 4" Long, Nylon 6.6, Natural	100	4.75 ♥	

Single-Use

- · Minimize Labor Costs
- Eliminates Cleaning Validation
- Reduces Set up Time and Costs

Pre-Fabricated Assemblies

- Minimize Injuries associated with cutting in-house
- Improved consistency

Offers Closed System

- Gives the ability to assemble in Open Lab type Environment
- Provides aseptic solution to close off an unused line



CLS-1399-T100





Bioreactor Components

Available in 2, 3, 5, 7 and 15L Sizes

Like-for-like replacement parts for Applikon® Biotechnology and Broadley-James® brand bioreactors.

T 1.800.843.1794 F 1.800.922.4361 customer-service@cglifesciences.com www.cglifesciences.com



CG-19007IHpdf0719 Prices subject to change. Printed in USA.